

Technical Data Sheet

Date: 16-July-2025
Product Code: FLUW

ULTIMATE Wheel Colours – Solvent

Final Systems ULTIMATE Solvent Basecoat Wheel Colours. Specially formulated for professional alloy wheel refurbishment and customisation, providing exceptional coverage, durability and a smooth finish every time.

Preparation


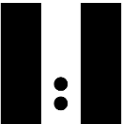

All jobs should be properly prepared and degreased. Surfaces must be clean, dry and free from dust, grease, oil or millscale etc.

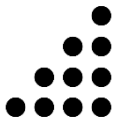


Colour Checking: Colour checking is required before painting. Prior to checking look up the motor manufacturers’ wheel colour in the Final Systems ULTIMATE Wheel Colour Chips.

Shake well before use.

Carry out test spray before application.

Application

	<p>Health and safety “For professional use only”</p> <p>Important: When using any new product, consult the “Health and Safety” data sheet. Always read the risks and precautions stated on the product label.</p>	
	<p>Mix Ratio 1 : 1</p> <p>100% ULTIMATE Wheel Basecoat Colour 100% Final Systems Universal 2K Thinner</p>	
	<p>Spray Pressure</p> <p>27 – 30 PSI (1.8 – 2 bar)</p>	<p>Spray Gun Fluid Tip</p> <p>HVLP Gravity feed fluid tip 1.2mm – 1.3mm</p>

	<p>Recommended Total Dry Film Thickness</p> <p>15 – 20 microns</p>	
	<p>No. of coats 2</p> <p>First Coat: Full coat Second Coat: Full coat</p> <p>+ Drop Coat to even metallic appearance for metallic basecoat colours.</p> <p>With low opacity colours it may be necessary to apply a coat more after the appropriate flash off time.</p>	
	<p>Drying Times</p> <p>Flash Off Between Coats Flash Off Before Clearcoat</p>	<p>3 – 4 minutes 3 – 4 minutes</p>

Technical Information

Rectification: Visible defects can be removed only after the basecoat is fully dry by light manual sanding with paper P1500 or finer. For smoother sanding, Final Systems TRICUR Fine Finishing discs are recommended.

24 month shelf life when correctly stored in closed original container. Always replace and firmly close lid immediately after use.

Health & Safety

Refer to relevant Health & Safety or Material Safety Data Sheets.

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Final Systems is a
trade name of FLP

Tel: +44 (0)1302 571571
www.flpgroup.co.uk